“How to Make the Best Use of your Golf Club Groove Sharpener”
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Thank you so much for purchasing the 6 Head Groove Sharpener! We truly appreciate your business!
How to Make the Best Use of your 6 Head Golf Club Groove Sharpener

It's easy to use! You just need to get the hang of it.

Sharpening the grooves of your golf clubs may not be something that you have ever considered doing. But grooves are vital to backspin and ball control on the course. Worn-down grooves won't give you the spin you're seeking. Now that you have the proper tools, repairing the grooves of your clubs is relatively easy and takes less than 10 minutes per club.

Step 1: Clean the club face

Clean the face of your clubs, including the grooves. Use warm, soapy water with a couple of tablespoons of liquid dish detergent and a scrub brush. Get as much of the built-up debris from between the grooves as you can.

Step 2: Protect the club face

Run masking tape along the ends of your grooves. This will keep your groove sharpener from damaging the face of the club should you accidentally slip out of the groove.

Step 3: Begin Re-grooving

Draw the groove sharpener through each groove using a 45-degree angle at first to start the process. You don't want to use much force at first. Keep a 45-degree angle approximately five times, or until you begin to see the surface of the groove begin to take on its original profile.

Step 4: Adjust vertically as needed

Change the angle of the groove sharpener so that it's more vertical. This will serve to recreate the original depth that the grooves had when the club was new. Most groove sharpeners have a restrictor so you can't go past USGA depth, and your groove sharpener is no exception.

Step 5: Lubricate as needed

Add some oil (e.g. WD-40) into the groove and use the groove sharpener to clean out any excess, as needed. Wipe away and remaining excess with a cloth.
Frequently Asked Questions (FAQ)

Q1: How often should I re-groove my irons?

A1: There is no simple answer to how often you should use the groove sharpener. Every situation is different. As a rule of thumb, re-groove your clubs after each 15 to 20 rounds or so. But this is only a best guess based on commonly reported feedback. So you’ll need to experiment to determine what frequency is right for you.

Q2: How many passes with the groove sharpener across each groove should I make?

A2: As a rule of thumb, make 5-10 passes across each groove, beginning from the bottom (sole) of the club face. Of course, this will depend highly upon the age and condition of your iron.

Q3: Can I damage my irons?

A3: While it is possible to over-groove your irons and damage them, it is not likely. You would really have to work hard to damage the grooves. Just be consistent in making 5-10 passes across each groove until the groove is shiny.

Q4: Will re-grooving make my clubs illegal?

A4: Just be careful not to be too aggressive when making passes over the grooves. It is worth noting that a groove sharpener works by grinding out some of the metal on the club face. USGA rules on grooves state that grooves must be no more than 0.035 inches wide, 0.022 inches deep. If you play competitively, using a groove sharpener could make your clubs non-conforming and illegal for competition. So be careful not to overdo it.

OK, time to be frank here. Tour pros do not re-groove their irons. They simply buy new ones once their grooves become worn. They can afford it 😊. We amateurs can be satisfied with good enough. And sharpened grooves will always be more effective than a simple cleaning.
Q5: There are 6 cutters on the head of the groove sharpener. What are the differences among them?

A5: I've provided a photo (below) of the groove sharpener showing which heads are "U" grooves and which heads are "V" grooves. This should assist you in determining which heads to use based on your golf club groove type. There are multiple “re-grooving cutters” of each type (3 "U" or square groove cutters and 3 "V" groove cutters for a total of 6 cutters).

Note: the “U” groove is less sharp, a bit flatter at the end, similar to the letters “U” and “V”.
Q6: Which cutter type (“U” or “V”) do I use to re-groove my irons?

A6: Unfortunately, determining the groove type for a specific make/model of iron is not straightforward. In fact, it's quite difficult. The only sure way to determine this is to contact the manufacturer of your irons.

That being said, information on golf club grooves from the USGA can be found at http://www.usga.org/grooves/. Common questions and answers can be found at http://www.usga.org/rules-hub/grooves/common-questions-answers.html

Perhaps most helpful if you are really ambitious and want to know everything about your irons, consult the USGA clubs database at http://www.usga.org/InfoClubsDB/intro.html For models of clubs not found on the list, you can contact USGA Equipment Standards for further information at (908) 234-2300.

I wish I could be more definitive. I'm not sure it will be any help to you in actually using the tool, but the USGA sites may be a good starting point and will help you better understand developments concerning golf club groove standards.

Q7: Just in case my cutters get dulled or damaged, can I get a replacement cutter head for my groove sharpener?

A7: Though our head cutters are as durable as any groove sharpener on the market (i.e. made with the highest quality hardened steel) sometimes cutters can become dulled depending on the age, model, and condition of your irons.

Exciting News!

As of today, May 5, 2015 you can now order a cutter head replacement for your groove sharpener. The replacement head will work on ANY existing groove sharpener from Specialty Golf Products and will be able to attach easily with the existing header screw using a standard 2.5mm hex wrench. It takes less than 2 minutes to upgrade.
The Groovemaster Carbide Tungsten Steel Replacement Cutter Head, with a hardness measuring 65 on the Rockwell scale, is the ultimate solution for maximum durability and re-grooving effectiveness.

It is now available and IN Stock on Amazon.com:

http://www.amazon.com/Groovemaster-Replacement-Golf-Specialty-Products/dp/B00WFCLOSS

*Attaches to your current existing groove sharpener with the existing screw*
Using standard and commonly available 2.5mm hex wrench (not provided)
Instructional Videos

How to Re-Groove your Irons with the 6 Head Groove Sharpener

This should assist you in determining which heads to use based on your golf club groove type

"U" and "V" Groove Cutters Explained
Bonus Videos

How to Get Backspin
Thanks & Feel Free To Reach Out!

Thanks for supporting our small family run business. If we can be of ANY assistance or if you have questions, please email me! All emails come to me directly and we will take good care of you.

Finally, on the last page you will find Customer Appreciation Coupons for products sold by 5 Star Brands.

Sincerely,
Sally Waterford
Co-Founder: 5 Star Brands

Sincerely,
Kyle Morrow
Founder: Specialty Golf Products (sold by 5 Star Brands)
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